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| **JOINT/COMPONENT ASSEMBLY RECORD** Planning must fill in blocks identified by a ♦ prior to issuing. | | | | | | | | | | | | | | | | | | | | | | | | |  | | |
| QA FORM 34A  (For Assemblies Not Requiring Torque Documentation) | | | | | | | | | | | | | PAGE \_\_\_\_\_ OF \_\_\_\_\_ | | | | | | | | | | | | | | |
| **♦**1. SHIP | | | | HULL NO. | | **♦**2. JCN | | | | | **♦**3. LWC/SHOP | | | | | **♦**4. CWP/REC NO. | | | | | | 5. SYSTEM/COMPONENT/ROTATABLE POOL NO | | | | | |
|  | | | | | |  | | | | |  | | | | |  | | | | | |  | | | | | |
| **♦**6. REFERENCES (Specify Assembly Number if applicable.) | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| A. |  | | | | | | | B. |  | | | | | | | | | | | | C. | |  | | | | |
| D. |  | | | | | | | E. |  | | | | | | | | | | | | F. | |  | | | | |
| 7. NEW MATERIAL | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| PC NO. | | REF. | JOINT ID | | DESCRIPTION  (Include thickness for shims; diameter and thread pitch for fasteners) | | | | | | | QTY | | | | LOE | | IDENT (E.G., MIC NO/NSN/ROTATABLE POOL NO)  (**FOR LEVEL I FASTENERS:** Include Material Marking, Color Code, Heat/Lot Number, and Manufacturer’s Symbol) | | | | | | | | CRAFT INT | |
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| 8. JOINT DATA | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| FOR OTHER THAN JOINT MAKE-UP, DESCRIBE THE SPECIFIC ATTRIBUTE AND LOCATION OF THE ACCEPTANCE CRITERIA. IDENTIFY JOINTS THAT REQUIRE CONTROLLED ASSEMBLY PROCEDURES. | | | | | | | | INSPECTOR (SHIPYARDS ONLY - FOR CONTROLLED ASSEMBLY JOINTS ONLY) & CRAFTSMAN SIGNATURE CERTIFIES:   (1) JOINT SEALING SURFACES, ALIGNMENT, GAP AND PARALLELISM ARE SAT PER SPECIFIED REQUIREMENTS AND STUDS HAVE BEEN CHECKED FOR ROTATION IF APPLICABLE, OR ATTRIBUTE IS ACCEPTABLE PER SPECIFIED CRITERIA.  (2) ALL NEW MATERIAL ASSOCIATED WITH THIS JOINT MEETS SPECIFIED REQUIREMENTS, IS INSTALLED & LISTED IN BLOCK 7; EXISTING MATERIAL ASSOCIATED WITH THIS JOINT IS ACCEPTABLE AND CORRECTLY INSTALLED.  FOR FLEET ONLY: FOR NON-CONTROLLED ASSEMBLIES WHEN NO SPECIFIC ATTRIBUTE IS SPECIFIED, INSPECTOR SIGNATURE CERTIFIES ACCEPTANCE OF LEVEL I MATERIAL ONLY. | | | | | | | | | | | | | | | | | | | |
| **♦**JOINT ID & JOINT TYPE OR ATTRIBUTE DESCRIPTION | | | | | | | | **♦**JT. REF | | **♦**(C) FOR CRAFTSMAN OR (I) FOR INSPECTOR | | | | CRAFTSMAN SIGNATURE/BADGE/DATE (FOR EACH JOINT/ATTRIBUTE)  INSPECTOR SIGNATURE/BADGE/DATE (FOR EACH (I) JOINT/ATTRIBUTE) | | | | | | | | | | | | | |
| A. | | | | | | | |  | |  | | | |  | | | | | | | | | | | | | |
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| B. | | | | | | | |  | |  | | | |  | | | | | | | | | | | | | |
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| C. | | | | | | | |  | |  | | | |  | | | | | | | | | | | | | |
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| E. | | | | | | | |  | |  | | | |  | | | | | | | | | | | | | |
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| **♦**9. LOCKING DEVICE INSTALLED OR REQD ACTION:  NA | | | | | | | MATL. DESCRIPTION/NSN/PC. NO. | | | | | | | JT. ID. | | | CRAFTSMAN SIGNATURE/BADGE/DATE  **SAT** | | | | | | | | | | |
| 10. REMARKS (CRAFTSMAN/QAI SUBMIT A DF TO RESOLVE UNSAT DATA) | | | | | | | | | | | | | | | | | | | (FOR USE WHEN SIGNATURE DOES NOT ALREADY APPEAR ON FORM) | | | | | | | | |
|  | | | | | | | | | | | | | | | | | | | | INITIAL | | | | SIGNATURE/BADGE NO. | | |  |
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| 11. LWC SUPERVISOR/SHOP SUPERVISOR SIGNATURE/BADGE NO (RECORD REVIEWED FOR FINAL ACCEPTANCE) | | | | | | | | | | | | | | | 12. QAS SIGNATURE /BADGE NO (RECORD HAS BEEN REVIEWED FOR COMPLETENESS) | | | | | | | | | | | | |