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| **STRUCTURAL PRIMARY RECORD**QA FORM 20B (PART A) **(Planning shall fill in blocks****identified by a**  **prior to issuing)** | 1. RECORD NO. A- | 2. LWC/SHOP: | 3. SHEET OF |
|  |  |
| 4. SHIP HULL NO. | 5. JCN | 6. CWP/REC SER NO. |
|  |  |  |
| **7. REFERENCES** |
| A. |  | B. |  | C. |  |
| D. |  | E. |  | F. |  |
| **JOINT IDENTIFICATION** |
| 8. | 9. | 10. | 11. COMPONENT NUMBER 1 | 12. COMPONENT NUMBER 2 | 13. WELD INFO |
| JOINTNUMBER | SS/SOC | REC | REF | PCNO. | MATLTYPE | MATLTHICK | REF | PCNO. | MATLTYPE | MATLTHICK | JOINTDESIGN | WELDSIZE | REMARKS |
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| 14. REMARKS |
| **NDT REQUIREMENTS AND CERTIFICATION DATA** |
| 19. NDT METHODS & ACCEPTANCE PROCEDURES/REV/CHG | VT: | MT: | PT: |
| ET: | UT/RT: | 25. RECORD NO. OF REPAIR CYCLES: (SURFACE SHIPS ONLY) |
| 20. JTNO. | 21. NDT OR DATA REQUIREMENT | 22. CERTIFICATION OF DATA ENTRY or SAT NDT (SIGNATURE/DATE) | 24. SUPPLEMENTAL RECORD (CHECK IF REQD) |  |
| 23. DATA ENTRY OR ADDITIONAL NDT RQMT |  |  |
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| 26. REMARKS: |
| **FINAL****DISPOSITION** | 27. SUPERVISOR SIGNATURE/DATE | 28. (SS/SOC ONLY) QAS SIGNATURE/DATE |

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| **STRUCTURAL PRIMARY RECORD** (cont. sheet)QA FORM 20B (PART A) **(Planning shall fill in blocks****identified by a**  **prior to issuing**  | 1. RECORD NO. A- | 2. LWC/SHOP:  | 3. SHEET OF |
|  |  |
| 4. SHIP HULL NO. | 5. JCN  | 6. CWP/REC SER NO. |
|  |  |  |
| **7. REFERENCES**  |
| A. |  | B. |  | C. |  |
| D. |  | E. |  | F. |  |
| **JOINT IDENTIFICATION** |
| 8. | 9. | 10. | 11. COMPONENT NUMBER 1 | 12. COMPONENT NUMBER 2 | 13. WELD INFO |
| JOINTNUMBER | SS/SOC | REC | REF | PCNO. | MATLTYPE | MATLTHICK | REF | PCNO. | MATLTYPE | MATLTHICK | JOINTDESIGN | WELDSIZE | REMARKS |
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| 14. REMARKS |
| **NDT REQUIREMENTS AND CERTIFICATION DATA** |
| 19. NDT METHODS & ACCEPTANCE PROCEDURES/REV/CHG | VT: | MT: | PT: |
| ET: | UT/RT: | 25. RECORD NO. OF REPAIR CYCLES: (SURFACE SHIPS ONLY) |
| 20. JTNO.  | 21. NDT OR DATA REQUIREMENT | 22. CERTIFICATION OF DATA ENTRY or SAT NDT (SIGNATURE/DATE) | 24. SUPPLEMENTAL RECORD (CHECK IF REQD) |  |
| 23. DATA ENTRY OR ADDITIONAL NDT RQMT |  |  |
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| 26. REMARKS |