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| **STRUCTURAL PRIMARY RECORD** QA FORM 20B (PART A) **(Planning shall fill in blocks**  **identified by a**  **prior to issuing)** | | | | | | | | | | | | 1. RECORD NO. A- | | | | | | | 2. LWC/SHOP: | | | | | | 3. SHEET OF | | | | |
|  | | | | | | |  | | | | | |
| 4. SHIP HULL NO. | | | | | | | 5. JCN | | | | | | | | | | | | | 6. CWP/REC SER NO. | | | | | | | | | |
|  | | | | | | |  | | | | | | | | | | | | |  | | | | | | | | | |
| **7. REFERENCES** | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| A. |  | | | | | | B. | |  | | | | | | | | | | | C. | |  | | | | | | | |
| D. |  | | | | | | E. | |  | | | | | | | | | | | F. | |  | | | | | | | |
| **JOINT IDENTIFICATION** | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 8. | | | 9. | 10. | 11. COMPONENT NUMBER 1 | | | | | | | | 12. COMPONENT NUMBER 2 | | | | | | | | | | 13. WELD INFO | | | | | | |
| JOINT  NUMBER | | | SS/  SOC | REC | REF | PC  NO. | | MATL  TYPE | | MATL  THICK | | | REF | | PC  NO. | | MATL  TYPE | | | | MATL  THICK | | JOINT  DESIGN | | | WELD  SIZE | REMARKS | | |
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| 14. REMARKS | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| **NDT REQUIREMENTS AND CERTIFICATION DATA** | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 19. NDT METHODS & ACCEPTANCE PROCEDURES/REV/CHG | | | | | | | | | | | VT: | | | | | | | MT: | | | | | | PT: | | | | | |
| ET: | | | | | UT/RT: | | | | | | | | | 25. RECORD NO. OF REPAIR CYCLES: (SURFACE SHIPS ONLY) | | | | | | | | | | | | | | | |
| 20. JT  NO. | | 21. NDT OR DATA REQUIREMENT | | | 22. CERTIFICATION OF DATA ENTRY or SAT NDT (SIGNATURE/DATE) | | | | | | | | | 24. SUPPLEMENTAL RECORD (CHECK IF REQD) | | | | | | | | | | | | | | |  |
| 23. DATA ENTRY OR ADDITIONAL NDT RQMT | | | | | | | | | | | | | |  |  |
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| 26. REMARKS: | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| **FINAL**  **DISPOSITION** | | | | 27. SUPERVISOR SIGNATURE/DATE | | | | | | | | | | | | 28. (SS/SOC ONLY) QAS SIGNATURE/DATE | | | | | | | | | | | | | |

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| **STRUCTURAL PRIMARY RECORD** (cont. sheet) QA FORM 20B (PART A) **(Planning shall fill in blocks**  **identified by a**  **prior to issuing** | | | | | | | | | | 1. RECORD NO. A- | | | | | | 2. LWC/SHOP: | | | | | | 3. SHEET OF | | | | |
|  | | | | | |  | | | | | |
| 4. SHIP HULL NO. | | | | | | | 5. JCN | | | | | | | | | | 6. CWP/REC SER NO. | | | | | | | | | |
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| **7. REFERENCES** | | | | | | | | | | | | | | | | | | | | | | | | | | |
| A. |  | | | | | | B. |  | | | | | | | | | C. | |  | | | | | | | |
| D. |  | | | | | | E. |  | | | | | | | | | F. | |  | | | | | | | |
| **JOINT IDENTIFICATION** | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 8. | | | 9. | 10. | 11. COMPONENT NUMBER 1 | | | | | | 12. COMPONENT NUMBER 2 | | | | | | | | | 13. WELD INFO | | | | | | |
| JOINT  NUMBER | | | SS/  SOC | REC | REF | PC  NO. | | MATL  TYPE | MATL  THICK | | REF | | PC  NO. | MATL  TYPE | | | | MATL  THICK | | JOINT  DESIGN | | | WELD  SIZE | REMARKS | | |
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| 14. REMARKS | | | | | | | | | | | | | | | | | | | | | | | | | | |
| **NDT REQUIREMENTS AND CERTIFICATION DATA** | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 19. NDT METHODS & ACCEPTANCE PROCEDURES/REV/CHG | | | | | | | | | VT: | | | | | | MT: | | | | | | PT: | | | | | |
| ET: | | | | | UT/RT: | | | | | | | 25. RECORD NO. OF REPAIR CYCLES: (SURFACE SHIPS ONLY) | | | | | | | | | | | | | | |
| 20. JT  NO. | | 21. NDT OR DATA REQUIREMENT | | | 22. CERTIFICATION OF DATA ENTRY or SAT NDT (SIGNATURE/DATE) | | | | | | | 24. SUPPLEMENTAL RECORD (CHECK IF REQD) | | | | | | | | | | | | | |  |
| 23. DATA ENTRY OR ADDITIONAL NDT RQMT | | | | | | | | | | | | |  |  |
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| 26. REMARKS | | | | | | | | | | | | | | | | | | | | | | | | | | |