

NAVSEA
STANDARD ITEM

FY-18

ITEM NO: 009-14
DATE: 18 NOV 2016
CATEGORY: II

1. SCOPE:

1.1 Title: Gage, Switch, and Thermometer; repair |

2. REFERENCES:

- 2.1 Calibration Requirements List (CRL) for Shipboard Installed Instrumentation
- 2.2 NAVSEA OD 45845, Metrology Requirements List
- 2.3 ISO 17025, General Requirements for the Competence of Testing and Calibration Laboratories, First Edition
- 2.4 ANSI/NCSL Z540-3, Requirements for the Calibration of Measuring and Test Equipment
- 2.5 NAVSEA 04-04734, Naval and Marine Corps Calibration Laboratory Audit/Certification Manual
- 2.6 NAVAIR 17-35TR-8, Technical Requirements for Calibration Labels and Tags

3. REQUIREMENTS:

3.1 Prior to the installation of gages, switches, and thermometers, verify instrument calibration requirements in applicable NAVSEA documentation to determine if the instrument requires calibration. Permanently installed gages, switches, and thermometers are addressed by 2.1; all other non-installed instruments are addressed by 2.2.

3.1.1 If required to be calibrated, the instrument shall have at least two-thirds of its calibration life remaining. If it does not, calibrate the instrument in accordance with 3.7.

3.1.2 If the instrument is designated as No Calibration Required (NCR), perform a functional check to ensure proper functioning of the instrument if it is not required for system acceptance testing. Instruments identified as requiring calibration for system/acceptance testing/trials but designated as NCR in the ship's CRL, shall be calibrated in accordance with manufacturer's specifications and shall be labeled with a special calibration label NAVSEA 4734/6, and an NCR label NAVSEA 4734/26. The special calibration label shall be annotated to read, "CALIBRATION PERFORMED TO

SUPPORT TESTING. THIS LABEL MUST BE REMOVED UPON COMPLETION OF TESTING/TRIALS TO REFLECT THE CRL CAL-N (NCR) DESIGNATION OF THE INSTRUMENT". All such special calibration labels shall be removed and the instrument shall have NCR labels affixed upon completion of testing/trials.

3.1.3 System or chain calibrations (designated as Level 2 in the ship's CRL) are not to be performed by commercial activities. For system calibration, contact the SUPERVISOR. (See 4.6)

3.2 Disconnect and remove each gage, switch, and thermometer.

3.2.1 Remove sealed gages as a complete unit.

3.3 Clear gage lines from instrument side of root connection of obstructions by blowing clean, dry air through the lines.

3.4 Disassemble and clean equipment to remove loose paint and foreign matter.

3.4.1 Do not disassemble sealed gage unit.

3.5 Repair the gages, switches, and thermometers to manufacturer's specifications.

3.5.1 Remove existing and install new components in place of those **identified** to be defective. **Install new components where missing.** |

3.5.2 Free-up and adjust moving parts.

3.5.3 Restore unit cases to original finish.

3.6 Assemble equipment.

3.7 Calibrate and adjust each gage, switch, and thermometer, including associated accessories, to the manufacturer's specifications, using appropriate calibration procedures and test equipment in accordance with 2.1 for permanently installed gages, switches, and thermometers, or 2.2 for portable/non-installed gages, switches, and thermometers.

3.7.1 Calibration laboratories shall be accredited to either 2.3 or 2.4 by a Commercial Accreditation Activity, or certified by a Navy Certification Activity to 2.5, and the scope of accreditation must cover the appropriate measurement parameters and ranges of the calibrations performed. Calibration must meet a minimum Test Accuracy Ratio (TAR) of 4:1, or a Test Uncertainty Ratio (TUR) equal to or greater than 4:1, or a Probability of False Accept (PFA) not to exceed 2 percent.

3.7.2 In the absence of manufacturer's specifications, tolerances shall be in accordance with Section 1 of 2.2.

3.7.3 Affix a calibration label to the face of each gage, switch, and thermometer, denoting the name and location of the calibration facility, the NAVSEA Lab Code if assigned, the date of calibration, and date of next calibration. Department of the Navy calibration activities and Test, Measurement, and Diagnostic Equipment (TMDE) custodians shall use calibration labels and tags in accordance with 2.6.

3.7.4 The calibration interval assigned for shipboard installed instrumentation shall be in accordance with 2.1. All other instrumentation shall have a calibration interval assigned in accordance with 2.2.

3.7.5 Submit one legible copy, in hard copy and approved transferrable media (in Excel format), of a calibration events data file in accordance with Attachment A for each contractor and subcontractor-performed calibration event to the ship's Field Calibration Activity (FCA), Engineering/Maintenance Officer and AIMD Officer (if assigned) via the SUPERVISOR on a bi-weekly basis. The cognizant shipboard representative shall enter the calibration data into the Navy's calibration recall system.

3.8 Install and connect each unit. Install new seals, gaskets, and fasteners.

(V) "VERIFY CORRECT INDICATION/OPERATION" |

3.9 Verify correct indication and operation of each gage, switch and thermometer during operational test of equipment.

4. NOTES:

4.1 The SUPERVISOR will supply the contractor with a copy of the CRL provided by the Ship's Chief Engineer.

4.2 The SUPERVISOR will provide a copy of the calibration data to the Ship's Force Calibration Coordinator for the purpose of updating the ship's RECALL list.

4.3 Contact NAVSEA 04RM3 for information on commercial accreditation in accordance with 2.3 and 2.4 by NAVSEA approved commercial Accrediting Bodies (AB).

4.4 Contact one of the following Navy Certification Activities for certification requirements in accordance with 2.5:

Mid-Atlantic Regional Maintenance
Center
Laboratory Certification Branch
(Code212)
Phone: (757)443-3872 Ext 1366
FAX: (757)443-3666

Southwest Regional Maintenance Center
Laboratory Certification Branch
(Code 240C)
Phone: (619)556-6699/(619)556-1346
FAX: (619)556-4877

4.5 This item does not apply to Oxygen gages.

4.6 Point of contact for Level 2 system or chain calibrations is NAVSEA
04RM.

ATTACHMENT A

- Entries in the calibration events file shall not be abbreviated.
- The event data for NOFORN/Reactor/steam plant instruments will be handled in accordance with the applicable SEA 08 directives.
- For existing, permanently installed instruments, the calibration events file data set shall include the nomenclature, CRL reference number, condition received (i.e., In Tolerance (IT) or Out of Tolerance (OOT)), date calibrated, date due, procedure used, calibration standard used, servicing lab code and service label applied (i.e., calibrated, special calibration, rejected, etc.) in accordance with 2.6.
- For existing, non-installed instruments, the calibration events file data set shall include the nomenclature, National Stock Number, **Sub-category (SCAT) Code**, instrument serial number, manufacturer's **Commercial and Government Entity (CAGE)**, procedure used, calibration standard used, sub-custodian, work center, manufacture's model number, condition received, **Metrology Requirements List (METRL) cycle**, servicing laboratory code (if applicable), date serviced, due date, and servicing label attached.
- For newly added instruments, the minimum data set includes manufacturer, model, serial number, nomenclature, manufacturer's CAGE, range, red hand settings (if applicable), procedure used, calibration standard used, date calibrated, date due, servicing lab code, service label attached, location, part-of (System), function within the system (if permanently installed), National Stock Number and SCAT Code.