

NAVSEA
STANDARD ITEM

FY-17

ITEM NO: 009-13
DATE: **30 JUL 2015**
CATEGORY: II

1. SCOPE:

1.1 Title: Meter; repair and certify calibration

2. REFERENCES:

- 2.1 Calibration Requirements List (CRL) for Shipboard Installed Instrumentation
- 2.2 NAVSEA OD 45845, Metrology Requirements List
- 2.3 S9300-A6-GYD-010, Electrical Workmanship Inspection Guide for Surface Ships and Submarines
- 2.4 ISO 17025, General Requirements for the Competence of Testing and Calibration Laboratories, First Edition
- 2.5 ANSI/NC SL Z540-3, Requirements for the Calibration of Measuring and Test Equipment
- 2.6 NAVSEA 04-04734, Naval and Marine Corps Calibration Laboratory Audit/Certification Manual
- 2.7 NAVAIR 17-35TR-8, Technical Requirements for Calibration Labels and Tags

3. REQUIREMENTS:

3.1 Prior to the installation of meters, verify instrument calibration requirements in applicable NAVSEA documentation. Permanently installed meters are addressed by 2.1; all other non-installed meters are addressed by 2.2.

3.1.1 If calibration is required, the meter shall have at least two-thirds of its calibration life remaining. If it does not, the meter shall be calibrated in accordance with 3.6.

3.1.2 If the meter is designated as No Calibration Required (NCR), perform a functional check to ensure proper functioning of the meter if it is not required for system acceptance testing. Meters identified as requiring calibration for system/acceptance testing/trials but designated as NCR in the ship's CRL, shall be calibrated in accordance with 3.6 and shall be labeled

with a special calibration label NAVSEA 4734/6, and an NCR label NAVSEA 4734/26. The special calibration label shall be annotated to read, "CALIBRATION PERFORMED TO SUPPORT TESTING". All such special calibration labels shall be removed and the meter shall have NCR labels affixed upon completion of testing/trials.

3.1.3 System or chain calibrations (designated as Level 2 in the ship's CRL) are not to be performed by commercial activities. For system calibration, contact the SUPERVISOR. Level 2 calibrated meters installed in systems shall be subject to system or chain calibrations at the next available period.

3.2 Disconnect and remove each meter and associated impeders, reactors, resistor boxes, and shunts.

3.2.1 Record and retain hook-up data and mounting hardware.

(V) "CONDITION OF WIRE LEADS"

3.2.1.1 Inspect lead wires and insulation; broken or partially broken lead wires shall be cut back to remove damaged/questionable portions of the wire and new terminal ends installed in accordance with 2.3.

3.2.2 Remove existing and install new conductor identification sleeving in place of conductor identification sleeving found to be illegible or missing. New conductor identification sleeving shall conform to SAE-AMS-DTL-23053, Class One, white, marked with indelible ink.

3.3 Disassemble and clean equipment to remove loose paint and foreign matter.

3.4 Repair each meter and associated equipment to manufacturer's specifications.

3.4.1 Remove existing and install new components in place of those found to be missing or defective.

3.4.2 Free-up and adjust moving parts.

3.4.3 Restore unit cases to original finish.

3.5 Assemble equipment. Install new seals and gaskets conforming to manufacturer's specifications.

3.6 Calibrate and adjust each meter, including associated accessories, to manufacturer's specifications, using appropriate calibration procedures and test equipment in accordance with 2.1 for permanently installed meters, or 2.2 for portable/non-installed meters.

3.6.1 Calibration laboratories shall be accredited to either 2.4 or 2.5 by a Commercial Accreditation Activity **approved by NAVSEA 04**, or

certified by a Navy Certification Activity to 2.6, and the scope of accreditation must cover the appropriate measurement parameters and ranges of the calibrations performed. Calibration must meet a minimum Test Accuracy Ratio (TAR) of 4:1, or a Test Uncertainty Ratio (TUR) equal to or greater than 4:1, or a Probability of False Accept (PFA) not to exceed 2 percent.

3.6.2 In the absence of manufacturer's specifications, tolerances shall be in accordance with Section 1 of 2.2.

3.6.3 Affix a calibration label to the face of each meter, denoting the name and location of the calibration facility, the NAVSEA Lab Code if assigned, the date of calibration, and date of next calibration. Department of the Navy calibration activities and Test, Measurement, and Diagnostic Equipment (TMDE) custodians shall use calibration labels and tags in accordance with 2.7.

3.6.4 The calibration interval assigned for shipboard installed instrumentation shall be in accordance with 2.1. All other meters shall have a calibration interval assigned in accordance with 2.2.

3.6.5 Submit one legible copy, in hard copy and approved transferrable media (in Excel format), of a calibration events data file in accordance with Attachment A for each contractor and subcontractor-performed calibration event to the ship's Field Calibration Activity (FCA), Engineering/Maintenance Officer and AIMD Officer (if assigned) via the SUPERVISOR on a bi-weekly basis. The cognizant shipboard representative shall enter the calibration data into the Navy's calibration recall system.

3.7 Install and connect each meter, including associated accessories, using hook-up data and mounting hardware retained in 3.2.1.

3.7.1 Install new fasteners in place of those found to be missing or defective, conforming to ASTM A 449, Type I, zinc coated for bolts; ASTM A 563, zinc coated for nuts; or selected and identified in accordance with SAEJ 2280.

3.7.2 Fasteners requiring a permeability factor of 2.0 or less shall conform to Grade 304 CRES.

(V) "VERIFY CORRECT INDICATION"

3.8 Verify correct indication of each meter during operational test of equipment.

4. NOTES:

4.1 The SUPERVISOR will supply the contractor with a copy of the CRL provided by the Ship's Chief Engineer.

4.2 The SUPERVISOR will provide a copy of the calibration data to the Ship's Force Calibration Coordinator for the purpose of updating the ship's RECALL list.

4.3 Contact NAVSEA 04RM3 for information on commercial accreditation in accordance with 2.4 and 2.5 by NAVSEA approved commercial Accrediting Bodies (AB).

4.4 Contact one of the following Navy Certification Activities for certification requirements in accordance with 2.6:

Mid-Atlantic Regional Maintenance Center

Laboratory Certification Branch
(Code 212)
Phone: (757)443-3872 Ext 1366
FAX: (757)443-3666

Southwest Regional Maintenance Center
Laboratory Certification Branch
(Code 240C)
Phone: (619)556-6699/(619)556-1346
FAX: (619)556-4877

ATTACHMENT A

- Entries in the calibration events file shall not be abbreviated.
- The event data for NOFORN/Reactor/Steam plant instruments shall be handled in accordance with the applicable SEA 08 directives.
- For existing, permanently installed instruments, the calibration events file data set shall include the nomenclature, CRL reference number, condition received (i.e., In Tolerance (IT) or Out of Tolerance (OOT)), date calibrated, date due, procedure used, calibration standard used, servicing lab code and service label applied (i.e., calibrated, special calibration, rejected, etc.) in accordance with 2.7.
- For existing, non-installed instruments, the calibration events file data set shall include the nomenclature, National Stock Number, SCAT Code, instrument serial number, manufacturer CAGE, procedure used, calibration standard used, sub-custodian, work center. ***Manufacture's model number, condition received, METRL cycle, servicing laboratory code (if applicable), date serviced, due date, and servicing label attached.***
- For newly added instruments, the minimum data set includes manufacturer, model, serial number, nomenclature, manufacturer's CAGE, range, procedure used, calibration standard used, date calibrated, date due, servicing lab code, service label attached, location, part-of (System), function within the system (if permanently installed), National Stock Number and SCAT Code.