## <u>NAVSEA</u> STANDARD ITEM

FY-14

#### 1. SCOPE:

1.1 Title: Ship's Stability Process Control Procedure (PCP); maintain

### 2. REFERENCES:

- 2.1 Standard Items
- 2.2 541-6687001, Compensating Fuel Oil Tanks on CG-47, DD-963, and DDG-993 Class Ships, Guidance for Process Control Procedure Preparation While Waterborne
- 2.3 541-6686789 Rev A, Compensating Fuel Oil Tanks on DDG-51 Class Ships, Guidance for Process Control Procedure Preparation While Waterborne

#### 3. REQUIREMENTS:

- 3.1 Accomplish the requirements of 009-09 of 2.1, to include engineering calculations, for maintaining ship's stability during the accomplishment of modifications, repairs, removal or repositioning of equipment, ballasting, and off-loading/on-loading of fluids for the duration of the availability, using 2.2 (CG-47) or 2.3 (DDG-51) and the following for criteria:
  - 3.1.1 The ship's list shall not exceed 2 degrees.
- 3.1.1.1 If the ship's list exceeds 2 degrees, it shall be corrected within 4 hours.
- 3.1.1.2 Provide weights or water boxes at the locations and amounts as determined by the engineering calculations.
- $3.1.1.3\,$  Add and remove weights or water to maintain the ship's stability.
- 3.1.2 Submit the PCP to the SUPERVISOR within 10 days after award for CNO scheduled availabilities.

# 4. NOTES:

4.1 None.

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