STANDARD PHRASEOLOGY

SECTION F

1. This section of standard phraseology is for general use in electronic and electrical disciplines.
Disconnect mechanically and remove equipment listed in 1.3
F1
Matchmark, identify, and retain
F2
Accomplish an operational test of equipment and circuits.
F6
NOTE: FOR REFERENCE IN F8 AND F9, USE SE000-01-IMB-010, NAVY INSTALLATION AND MAINTENANCE BOOK (NIMB), SECTION IX, INSTALLATION STANDARDS (SOURCE CD: N0002400003).
Accomplish Swept Voltage Standing Wave Ration (VSWR) test on in accordance with Paragraph 5-2.11 of 2 Test shall be accomplished over the frequency range of equipment being tested.
F8a
Use standard VSWR reference loads at several points (i.e., 1.1:1, 1.25:1, 1.5:1, 2.1 and 3:1) to establish reference lines from lower to upper frequency limits.
F8b
Accomplish Insertion Loss test on in accordance with Paragraph 5-2.11 of 2 Tests shall be accomplished over frequency range of equipment being tested.
F9

NOTE: FOR REFERENCE USE 0967-LP-000-0130, ELECTRONICS INSTALLATION AND MAINTENANCE BOOK, TEST METHODS AND

PRACTICES.

Accomplish Time Domain Reflectometer (TDR) test on _____ in accordance with Paragraph 5-7 of 2.__. Terminate each coaxial cable within its characteristic impedance and coefficient (RHO) control at maximum sensitivity. Record results on an X-Y recorder.

F10

Visually inspect each component prior to cleaning to detect evidence of casualties or deteriorating conditions that may not be apparent after cleaning.

F11

Inspect and test each component part and circuitry for shorts, opens, and grounds and determine missing and defective component parts and circuitry in accordance with $2.\ .$

F12

Remove **each** existing and install new wire and component part, using 2.__ for guidance.

F13

Install Field Change _____. Accomplish the requirements of 2.___.

F14

NOTE: USE FOR REPLACE WITH NEW, INSTALL OR REINSTALL -

EQUIPMENT.

HOOK-UP DATA COVERED BY 009-73.

Install equipment listed in 1.3.__. Install retained hardware of 3.__ and new CRES fasteners conforming to MIL-DTL-1222, Type I, Grade 304, using 2. for guidance.

F15a

NOTE: KNOWN TO BE A REQUIREMENT ON CG-47 CLASS.

HOOK-UP DATA COVERED BY 009-73.

Install equipment listed in 1.3.__. Install retained hardware of 3 .__ and new CRES fasteners conforming to MIL-DTL-1222, Type I, Grade 316, using 2. for guidance.

F15b

NOTE:

FOR REFERENCE USE MIL-STD-1310, SHIPBOARD BONDING, GROUNDING, AND OTHER TECHNIQUES FOR ELECTROMAGNETIC COMPATIBILITY AND SAFETY.

BOND STRAP FABRICATION AND INSTALLATION SHALL BE IN ACCORDANCE WITH SECTIONS 7 AND 8 OF SE000-01-IMB-010, NAVY INSTALLATION AND MAINTENANCE BOOK (NIMB), SECTION VII, INDUSTRIAL ELECTROMAGNETIC COMPATIBILITY (IEMC) WORK PROCESS INSTRUCTIONS (SOURCE CD: N0002400003), INDUSTRIAL ELECTROMAGNETIC COMPATIBILITY (IEMC) WORK PROCESS INSTRUCTIONS.

Bond and ground equipment in accordance with 2.__. Grounding straps shall be CRES 316L for topside equipment.

F16a

NOTE:

FOR REFERENCE USE (10001) OD 32382, GROUNDING AND BONDING EQUIPMENT ENCL. CHASSIS AND CASES, DESIGN AND INSTALLATION.

Bond and ground equipment in accordance with 2. and 2. .

F16b

Ensure acceptable criteria for equipment to hull ground via bond or ground strap is one-tenth ohm maximum.

F17

Remove each existing and install each new lug conforming to MIL-T-16366.

F18

Remove **each** existing and install new conductor identification sleeving conforming to SAE-AMS-DTL-23053, Class I, white, marked with indelible ink.

F19

NOTE:

FOR REFERENCE IN F22-F24, USE SE000-01-IMB-010, NAVY

INSTALLATION AND MAINTENANCE BOOK (NIMB), SECTION IX,

INSTALLATION STANDARDS (SOURCE CD: N0002400003).

Maintain temporary pressurization of $_$ in accordance with Paragraph 5-2.7.1 of 2. $_$ upon completion of Insertion Loss Test.

F22

Purge and pressurize in accordance with Paragraph 5-1.14 of 2 upon completion of installation.
F23
Blank during unattended periods and maintain pressurization in accordance with Paragraph 5-2.6.6 of 2 F24
NOTE: USE F26a-F26c AND F28a-F28b FOR POST-REPAIR TEST.
Accomplish each Performance Test of 2 Align and adjust within the tolerances specified therein.
F26a
Record each reading on performance summary sheets.
F26b
Submit one legible copy, in hard copy or approved transferrable media, of completed summary sheets to the SUPERVISOR.
F26c
Accomplish an operational test of ship's service telephone installation. Accomplish adjustments to verify operational performance in accordance with 2
F28a
Verify each circuit for audio output, clarity of voice transmission, and correct phone number.
F28b
Measure insulation resistance to ground for each stationary field winding and rotating field winding using a 500 volt direct current megger. Do not apply high voltages through solid state devices.
F29
Accomplish maintenance/reference standards test and record measurements of equipment listed in 1 in accordance with 2 Calibrate, test, and adjust the equipment and verify the performance of the equipment is within tolerances, using regulated power within the limits specified in 2
F30a

Install and connect equipment aboard ship prior to maintenance/reference standards test.
F30b
Remove unused foundation(s), cable hanger(s), wireway(s), bracket(s), and stud(s). Chip and grind surfaces flush and smooth in way of removals.
F35
<pre>Install each new foundation and stud for Template from new equipment. Install equipment on new foundation.</pre>
F36
Install and connect, installing each new fastener conforming to MIL-DTL-1222, Type I or II, Grade 5, zinc coated.
F37a
Install and connect, installing each new CRES fastener conforming to MIL-DTL-1222, Type I, Grade 304.
F37b
Silver plate in accordance with ASTM B 700.
F38