



DEPARTMENT OF THE NAVY

NAVAL SEA SYSTEMS COMMAND

WASHINGTON, DC 20362-5101

IN REPLY REFER TO

NAVSEAINST 8000.2A  
Ser 06D271/9179  
22 October 1986

NAVSEA INSTRUCTION 8000.2A

From: Commander, Naval Sea Systems Command

Subj: MASTER ORDNANCE REPAIR (MOR) PROGRAM (PRIVATE SECTOR)

Ref: (a) NAVSEA INST 4790.1A  
(b) NAVSEA Master Ordnance Repair Qualification Guide  
(c) NAVSEAINST 9070.1B

1. Purpose

a. To define the U.S. Navy Master Ordnance Repair (MOR) Program and to assign responsibilities for the execution.

b. To provide procedures and program guidelines for (1) the qualification and requalification of MOR companies, (2) the development of the MOR Program requirements in Standard Item 009-67 and the invocation of the standard item in contracts for the private sector, and (3) the performance evaluation of the MOR company in the implementation of a contract invoking MOR.

2. Cancellation. NAVSEAINST 8000.2 of 21 May 1983.

3. Definitions

a. Master Ordnance Repair (MOR) Program. The MOR Program identifies and qualifies, in advance, those private shipyards and companies technically capable of managing combat systems work and supervising combat system testing during private sector availabilities, and periodically renews their qualification according to the established criteria and performance evaluations. The objective of the MOR Program is to improve the quality of the combat systems overhauls in the private sector. This is done by establishing a standard for the conduct of combat systems management and supervision by the prime contractor and measuring contract performance against the established requirements. The requirements of the MOR Program are defined in a standard work item and contractually invoked when the high standards of the MOR Program are required to meet the objectives of the industrial availability. When the MOR Program is invoked, the prime contractor must be either MOR qualified or must obtain the services of a MOR qualified company to execute the requirements of the standard item.

b. Management. To plan, schedule, organize, direct, and evaluate the work of others.

c. Supervision. To lead, oversee, and inspect the work of others.

d. Combat Systems. In this instruction, the Combat Systems of surface ships is the sum of equipment, computer programs, interfaces, and support systems listed in reference (a) under Command and Surveillance Systems (ESWBS 400), Armament System (ESWBS 700), IC Systems (ESWBS 420), Combat System Integration (ESWBS 844), and Dock and Sea Trials (ESWBS 982).

e. MOR Qualification. A declaration by the Naval Sea Systems Command (NAVSEA) that a company possesses the corporate commitment, personnel, and procedures to satisfy the MOR Program criteria. MOR qualification is determined by an on-site appraisal of the applicant by a MOR Qualification Team and is based on the approval of the applicant MOR Management Plan, management organization, and personnel qualifications as outlined in reference (b). The qualified shipyard or company is called a MOR unit. The group of qualified personnel is called a Corporate MOR Team.

4. Application. The MOR Program applies to all surface ship classes and to all availabilities in which the complexity of the combat system repair, modernization work, and combat system testing is deemed by the Navy to require a high level of management and supervision of the combat systems work and testing. The MOR Program does not address the repair capability of the qualified MOR units.

5. Invoking MOR Requirements. The MOR Program can only be invoked by requiring Standard Item 009-67 in the specification requirement. The MOR Program will not be invoked when the combat system management and supervision requires fewer than three corporate MOR personnel to execute the objectives of the industrial availability. When only one or two combat systems specialists are required to manage combat systems work or supervise the combat testing, the requirements for specific combat systems specialists can be included in a Standard Work Item, but the MOR Program SI 009-67 will not be invoked.

6. MOR Interface

a. MOR qualification, in itself, does not guarantee the award of combat systems work. The government contractual

relationship will continue to be with those shipyards that respond to surface ship bids or proposals. It will be the responsibility of the responding shipyards to identify their MOR qualification either intrinsic to their organization or through arrangement with a MOR qualified company.

b. Private versus Public Sector Bid Competitions - For the purpose of bid evaluation between public versus private bid solicitations, the U.S. Naval Shipyards have been MOR certified by NAVSEA 06 with the Combat Systems Officer designated as the MOR Program Manager.

## 7. Responsibilities

### a. NAVSEA 06D (the MOR Program Director)

- (1) Provide MOR Program policies, procedures, and overview through a single point of contact.
- (2) Fund MOR Program.
- (3) Coordinate between the naval community and industry.
- (4) Approve Master Ordnance Repair (MOR) contractors.
- (5) Approve Master Ordnance Repair (MOR) qualification team members.
- (6) Support MOR Qualification Team members from Inservice Engineering Agents (ISEA) as required.

### b. NAVSEA 07

- (1) Maintain and update the Master Ordnance Repair (MOR) Standard Item 009-67 and Standard Work Item 844-XX (MOR Invoking Item), and other supporting Standard Work Items under the Combat Systems Subcommittee of the Standard Specification for Ship Repair and Alteration Program, as defined by reference (b).
- (2) Support MOR Qualification Team members selected from NAVSEA 07 shore activities.
- (3) Provide Supervisor of Shipbuilding support, including MOR qualification as a specification requirement for private sector availabilities for surface ships and in evaluation of MOR contractor performance.

c. NAVSEA 91 and NAVSEA 93

(1) Include Standard Item 009-67 and Standard Work Item 844-xx as a specification requirement in solicitations for private sector availabilities for surface ships.

(2) Evaluate offerors' proposed implementation of MOR Program requirements described in technical proposals submitted for surface ship overhaul and repair work involving combat systems.

d. Naval Ship Weapon Systems Engineering Station (NAVSHIPWPNSYSENGSTA) (the NAVSEA MOR Program Manager)

(1) Implement the MOR Program per policies and guidelines established by NAVSEA.

(2) Submit a MOR Qualification Guide and subsequent revisions as necessary for NAVSEA approval. Provide copies to all applicants and interested parties for the MOR Program.

(3) Lead MOR Qualification Teams.

(4) Recommend members to NAVSEA for the MOR Qualification Teams for the east and west coast, and schedule qualification visits.

(5) Recommend qualification or nonqualification of prospective MOR companies to NAVSEA 06D.

(6) Maintain records of MOR Qualification Team actions and maintain records and schedules.

(7) Provide recommendations related to MOR Program policies and procedures to NAVSEA.

(8) Provide on-site reviews and information to SUPSHIPS and other designated agencies in support of the MOR Program.

(9) Establish MOR performance evaluation criteria and conduct MOR contractor performance evaluations at the end of each contract performance. Maintain MOR performance records on each MOR company; this includes contract awards, SUPSHIP evaluations, correspondence, etc. and evaluation criteria. Conduct annual reviews of each MOR company and submit recommendations to NAVSEA 06D.

(10) Provide support to the Combat Systems Subcommittee of Standard Specification for Ship Repair and Alteration Program, as defined by reference (b).

8. Qualification Procedure. Firms wishing to apply for MOR qualification will submit a request to the MOR Program Manager, NAVSHIPWPNSYSENGSTA Code 4B70. A copy of reference (b) will be sent to the applicant, to aid in self evaluation. Using this guide, and at one's own pace, the applicant will compose a MOR management plan and submit it for review to NAVSHIPWPNSYSENGSTA. Upon tentative approval of the plan, NAVSHIPWPNSYSENGSTA will contact the applicant to make arrangements for a MOR Qualification Team visit at the applicant's facility. The time of this visit will be mutually convenient.

9. Duration. MOR qualification is for a maximum duration of two years, at which time it will expire automatically. Requalification may be requested by the contractor at any time but normally should be requested within the quarter of the expiration date. Requalification can be requested at any time by the executing SUPSHIP, or NAVSHIPWPNSYSENGSTA, or required by NAVSEA 06D, based upon MOR contractor performance. The requalification process is described in reference (b).

10. Requalification. It is NAVSEA's policy to consider MOR requalification for any of these reasons:

a. It has been two years since the initial qualification or requalification.

b. Substandard performance, as recommended by the executing SUPSHIP or NAVSHIPWPNSYSENGSTA.

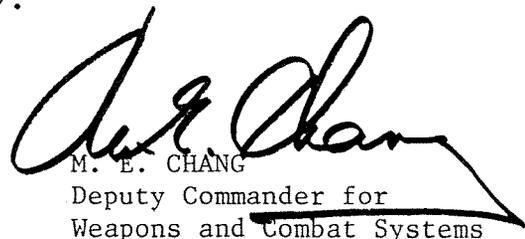
c. There has been significant changes of personnel, including change of ownership.

d. Inclusion in the Joint Consolidated List of Debarred, Ineligible, and Suspended Contractors as outlined in the Federal Acquisition Regulations.

e. Bankruptcy.

f. Convenience of the Navy.

g. Best Interests of the Navy.

  
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