

NAVSEA  
STANDARD ITEM

FY-17

ITEM NO: 009-84  
DATE: 18 JUL 2014  
CATEGORY: I

1. SCOPE:

1.1 Title: Accountability of Temporary Fasteners; provide

2. REFERENCES:

2.1 None.

3. REQUIREMENTS:

3.1 Maintain a single log/file of installed/removed temporary fasteners with the following information:

3.1.1 System

3.1.2 Component (valves, flanges, foundations, brackets)

3.1.3 Location (deck, frame, port, starboard, tank, manhole)

3.1.4 Company name/badge number/name of mechanic

3.1.5 Date installed/date removed

3.2 Paint temporary fasteners blaze orange unless an alternate color has been authorized by the SUPERVISOR.

3.2.1 Minimum requirements for painting fasteners are as follows:

Nut	Bearing faces (top)
Bolt	Top of Bolt Head
Stud	Both ends of stud
Washer	Faces (Edge and Bottom of washer)

3.3 Remove temporary fasteners prior to any testing, lagging, and/or painting of systems or components.

3.4 Logging-in of temporary fasteners shall be accomplished no later than the end of the work shift.

4. NOTES:

4.1 For purposes of this item, temporary fasteners are defined as those fasteners that are installed in lieu of the final fasteners that are specified for system installation. Examples would include temporary fasteners used to hold fittings, valves, or machinery in place.