





U.S. ARMY COMBAT CAPABILITIES DEVELOPMENT COMMAND

Micro Laser Ignition

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What is micro laser ignition?
 Ignition of a light sensitive primary explosive/pyrotechnic using a solid state micro sized laser diode



Benefits

- Designed to be HERO compatible
 - Physical separation between energetic & ignition source/electrical stimuli
 - Diode requires a specified voltage & amperage before laser threshold achieved
- Seamlessly compatible with many existing electric ignition systems
- Enables the elimination of lead based ignition compounds
- Laser diode emitter can be tested and re-tested to assure functionality during assembly







- Why laser ignition, what has changed?
 - Increased risk of significant electromagnetic contact, i.e, RF, ESD, DE, E³ effects
 - Fire control systems being developed that enable coincidence based engagement *
 - The need to have 'smarter' munitions at the lowest cost per round
 - The need to be able to communicate with, and program, munitions
 - Micro-miniaturization
 - Automated Assembly (Pick and Place)
 - Domestic and international commercial availability of diode lasers
 - Disposable, environmentally benign materials.
 - Alternative energetics (Lead Free)

^{*} TrackingPoint ™ concept elimination of mechanical shear







- Who can make a laser ignition module
 - Any microelectronics company. The Army/USG owns the patents & can license for commercial applications.
- Who may want the technology (besides the military)
 - Mining Industry
 - Automotive Industry (i.e. air bag deployment)
 - Commercial CAD/PAD
 - Demolition / Rescue
 - Fireworks Industry
- Why don't we have it
 - Lack of infrastructure for mass production
 - Reluctance to adopt new technology
 - Reluctance to adopt alternate technology (Kodak Syndrome)

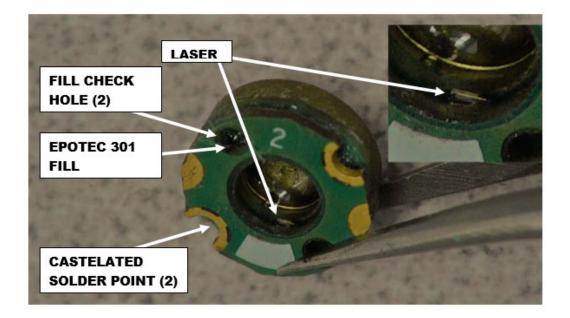




Horizontal projection

0.130" dia. Pyrotechnic well (cavity) Liquid slurry, syringe dispensed, dried

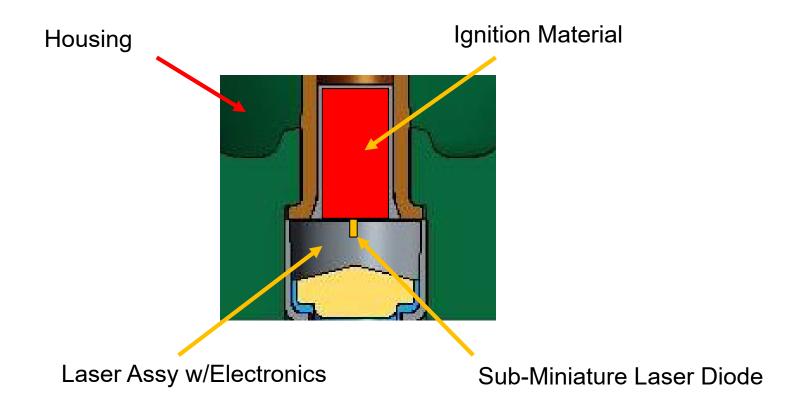






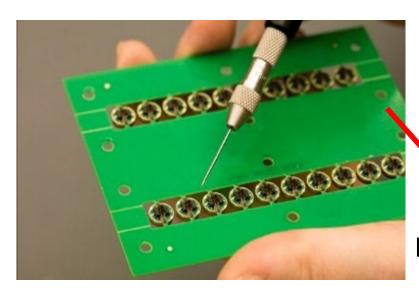


VERTICAL PROJECTION (CUT AWAY)









From SMT to finished primers









CURRENT STATUS

Medium cannon caliber program

- Currently funded: Vendors GD and ATK
- 3500+ units scheduled for delivery in 2022

Other programs under consideration

- CAD/PAD devices
- Replacement for M1 and M6 detonators
- Large caliber primer substitution

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Backup



LASER IGNITION



- Demonstrated to pass HERO
- COT's supply, manufacturing and commercial carrier shipping
- Physical separation between energetic from ignition source/electrical stimuli
- Laser Diode emitter can be tested and re-tested to assure functionality during assembly
- US based supply of diode lasers: in many energy levels and wavelengths
- Compatibility with novel energetics
- Eliminates lead based compounds
- Mechanical part reduction
- Seamlessly compatible with many existing electric ignition systems
- SMT (Surface Mount Technology) compatible assembly
- DEVCOM-AC patented technology (6 completed, 2 pending supplementals)
- Coordinated fires, enhanced coincidence