

# CAD/PAD Health Assessment Guide

Rev 05.22.18



### **Health Assessment**



	Current data Projected - los		se largest lot							
DODICs with		Params		Params	Production	Technical		OA	Next Est.	
Trace Data	No SLEs	applied	No SLEs	applied	Risk	Risk	Overall Risk	Scheduled	Delivery Date	TMS
										EA-18G, FA-18A, FA-18B, FA-18C, FA-18D, FA-
ZZ01	Red	Red	Red	Red	No History	1-3 Months	Critical	FY20	6/30/2019	18E, FA-18F, NEA-18G , T-45C
										AV-8B , EA-18G, FA-18A, FA-18B, FA-18C, FA-
										18D, FA-18E, FA-18F, NAV-8B, NEA-18G , NFA-
ZZ03	Green	Green	Red	Yellow	3-6 Months	0-1 Months	Med. Risk	FY20	12/3/2018	18C , NFA-18D , T-45C , TAV-8B
										EA-18G, FA-18A, FA-18B, FA-18C, FA-18D, FA-
										18E, FA-18F, NEA-18G , NFA-18C , NFA-18D , S-
ZZ04	Green	Green	Red	Red	0-1 Months	0-1 Months	Med. Risk	FY18	NONE	3B, T-45C , TAV-8B
										EA-18G, FA-18B, FA-18D, FA-18F, NEA-18G , NFA-
ZZ17	Green	Green	Red	Red	6+ Months	1-3 Months	Med. Risk	FY18	8/31/2018	18D , T-45C
										EA-18G, FA-18A, FA-18B, FA-18C, FA-18D, FA-
ZZ22	Green	Green	Green	Green	6+ Months	1-3 Months	No Risk	FY19	5/29/2018	18E, FA-18F, NEA-18G , T-45C
										EA-18G, FA-18A, FA-18B, FA-18C, FA-18D, FA-
ZZ23	Red	Yellow	Red	Red	6+ Months	0-1 Months	High Risk	FY20	6/8/2018	18E, FA-18F, NEA-18G , T-45C
										EA-18G, FA-18A, FA-18B, FA-18C, FA-18D, FA-
ZZ24	Green	Green	Red	Red	No History	0-1 Months	Med. Risk	FY18	6/30/2018	18E, FA-18F, NEA-18G , T-45C
										EA-18G, FA-18A, FA-18B, FA-18C, FA-18D, FA-
ZZ72	Green	Green	Red	Yellow	1-3 Months	0-1 Months	Med. Risk	FY18	12/24/2018	18E, FA-18F, NEA-18G , T-45C
										EA-18G, FA-18A, FA-18B, FA-18C, FA-18D, FA-
ZZ88	Green	Green	Green	Green	3-6 Months	1-3 Months	No Risk	FY18	6/29/2018	18E, FA-18F, NEA-18G , T-45C
										EA-18G, FA-18A, FA-18B, FA-18C, FA-18D, FA-
ZZ89	Green	Green	Red	Red	3-6 Months	0-1 Months	Med. Risk	FY18	7/31/2018	18E, FA-18F, NEA-18G , T-45C
										EA-18G, FA-18A, FA-18B, FA-18C, FA-18D, FA-
										18E, FA-18F, NEA-18G , NFA-18C , NFA-18D , T-
ZZ94	Green	Green	Green	Green	6+ Months	0-1 Months	No Risk	FY18	6/29/2018	45C

Note: The data represented in the above chart and in the following graphics is fictitious and has been created for instructional purposes only.



### **Health Assessment Explanation**



	A	B	<b>G</b>	D			<b>B</b>			
	Curre	nt data	Projected - Ic	se largest lot						
DODICs with Trace Data	No SLEs	Params applied	No SLEs	Params applied	Production Risk	Technical Risk	Overall Risk	OA Scheduled	Next Est. Delivery Date	TMS
ZZ88	Green	Green	Green	Green	3-6 Months	1-3 Months	No Risk	FY18	6/29/2018	EA-18G, FA-18A, FA-18B, FA-18C, FA 18E, FA-18F, NEA-18G, T-45C

- Run INVENTORY FORECAST 4 times:
  - A. Current model Assesses based on TRACE installs and OIS stock only
  - B. Apply PARAMS SLEs to Current Model
  - C. Removing largest lot from Current Model
  - D. Combination of Removing largest current lot and Applying SLEs

No Risk	Run C shows full 15 months of availability > 0
Low Risk	Run A shows full 15 months of availability > 0, and Run D shows full 15 months of availability > 0
Medium Risk	Run A shows at least 6 months (but < full 15) of availability, and Run B shows full 15 months of availability > 0. and Run D shows availability through next expected delivery month
High Risk	Run A shows limited availability (<0) during next 15 months, and Run B shows at least 6 months of availability > 0
Critical	Run B shows less than 6 months of availability > 0

Weighted by Production Risk and Technical Risk



### **FA-18 Trouble Item Summary**



DODIC	Name	Issue	Current Mitigation	Get Well Date	Future Mitigation
ZZ08	Cartridge Actuated Initiator	Lot Failure LAT test failure still not resolved Poor propellant performance Other service item configuration not usable in USN aircraft Previous design had multiple no-fires in 2012	Seeking to expedite failure investigation     Investigate item rework to make configuration usable in USN aircraft	• June 2019	Second source effort (Other service currently uses another source)
ZZ36	Flexible Linear Shape Charge (FLSC)	Production Production line experienced a test failure on another program in July 2017 which has delayed delivery Several items competing for priority from a single production line Early change-outs driven by deployments resulting in depleted stock	SLE to mitigate shortages     Prioritize deliveries	February 2019	Alternatives to current FLSC being investigated to reduce burden on contractor, allowing them to make other configurations
ZZ62	Donor Assembly	Obsolescence     Obsolescence issues hindering new procurement. There is currently no contract in place     Working with Program Office to get units from their contract     Qualification required on replacement component	PR being routed in advance of Type     III release	Approximately July 2020 (this is based on the FY18 contract award)	Procure new environmentally friendly donor assembly
<b>ZZ66</b>	Underseat Rocket Motor (USRM)	Transportation International shipping and DCMA approvals delaying delivery of assets	Work with contractor and DCMA to address any issues     Closely managing the issuing of stock     Service Life Extensions (SLE) where applicable	November 2018	Resolve standing shipping delay issues, or allow more time to receive assets in requirements planning

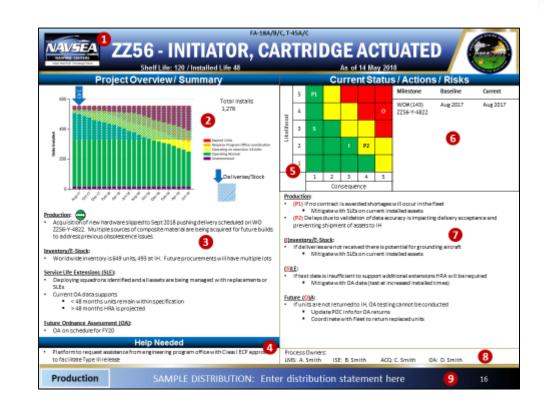




### **CHART DESCRIPTION:**

The Supportability Summary Chart has been broken into 9 primary sections:

- Header
- Inventory Posture/Health
- Status Description
- 4 Help Needed
- **5** Risk Cube
- 6 Critical Milestones
- Risk/Mitigation
- 8 Process Owners
- Footer





### Header



Department of Defense Identification Code (DODIC): Four-digit code used by the Department of Defense (DoD) to identify explosives and ammunition.

Nomenclature: A description of the associated component.

Aircraft platform(s) associated with this item.



Shelf Life: The period of time, in months, from the date of manufacture that an item can remain in its environmentally sealed container and still be serviceable.

Installed Life: The period of time, in months, from the date the environmentally sealed container has been opened that an item is allowed to be used.

Note: The installed life expiration date will never exceed the shelf life expiration date.

Date of latest chart revision.

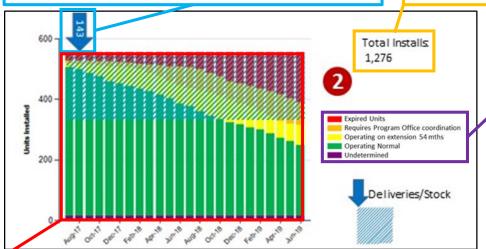


### **Inventory Posture/Health**



Indicates the month and quantity of product delivery.

Total number of the associated DODIC currently installed on the briefed platform(s).



Key which briefly describes each of the associated colors identified on the graph.

For a more detailed description of the colors, see slide 15.

Depicts the actual and projected inventory posture and health for the associated DODIC.

Solid colors represent the actual and projected installed population's health. The progression through the colors is what would occur with the current installed population, if no change-outs were accomplished. Hashed blue color represent the projected install health resulting from product delivery and availability for installation ("blue" = "green").

In the above example, the delivery of 143 units in Aug-17 provides enough assets to keep this DODIC healthy until Nov-18 where the health moves slightly into the yellow.



### **Status Description**

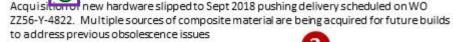


Identifies the current production trend for this DODIC. The various trend options can be found on slide 14.

Contains a succinct description of the current DODIC status.

This section captures the issues and plans in process which need to be addressed.

### Production:



#### Inventory/E-Stock:

Worldwide inventory is 649 units; 493 at IH. Future procurements will have multiple lots

#### Service Life Extensions (SLE):

- Deploying squadrons identified and all assets are being managed with replacements or SLEs
- Current OA data supports
  - < 48 months units remain within specification</li>
  - > 48 months HRA is projected

#### Future Ordnance Assessment (OA):

· OA on schedule for FY20



### **Help Needed**



### **Help Needed**

Platform to request assistance from engineering program office with Class 4 ap
to facilitate Type III release

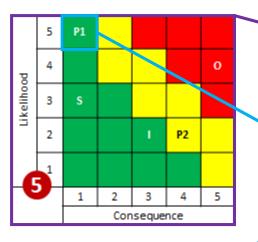
This section is used to identify the help needed from the platform program office or above.

An example may be a request for assistance in obtaining data.



### Risk Cube & Risk/Mitigation





Standard risk cube providing a graphical representation of the risks identified in section **7** 

The risks identified in section **7** correlate directly to a likelihood and consequence on the risk cube.

The risk evaluation criteria can be found on slide 14.

#### Production

- (P1) If no contract is awarded shortages will occur in the fleet
  - Mitigate with SLEs on current installed assets
- (P2) Delays due to validation of data accuracy is impacting delivery acceptance and preventing shipment of assets to IH

#### (I)nventory/E-Stock:

- · If deliveries are not received there is potential for grounding aircraft
  - Mitigate with SLEs on current installed assets

#### (S)LE:

- If test data is insufficient to support additional extensions HRA will be required
  - Mitigate with OA data (test at increased installed times)

#### Future (O)A:

- If units are not returned to IH, OA testing cannot be conducted
  - Update POC info for OA returns
  - Coordinate with fleet to return replaced units

Identified risk and associated mitigations are listed in this section.

If there are multiple risks identified in a specific category a numerical qualifier will be provided (e.g. P1, P2).



### **Critical Milestones**



This section is used to capture and identify critical DODIC milestones and may contain information from sections 2, 3, and 7.

Milestone	Baseline	Current
WO# (143) ZZ56-Y-4822	Aug 2017	Aug 2017
	6	

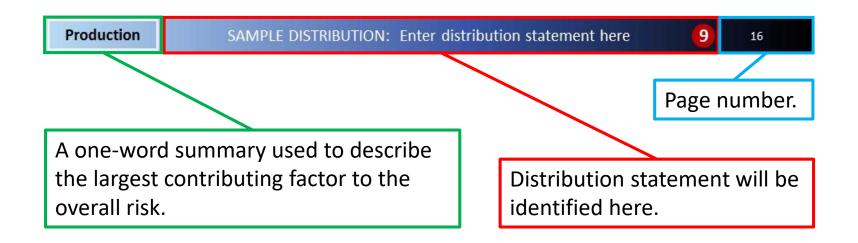


### **Process Owners & Footer**





Identifies the member, and their associated field, responsible for maintaining the accuracy of the chart.







### **Reference Material**

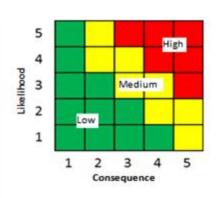


### **Risk Evaluation Criteria**



## Likelihood

Level	Likelihood	Probability of Occurrence
1	Not Likely	~10%; Will effectively avoid or mitigate this risk based on standard practices
2	Low Likelihood	~30%; Have usually mitigated this type of risk with minimal oversight in similar cases
3	Likely	~50%; May mitigate this risk, but workarounds will be required
4	Highly Likely	~70%; Cannot mitigate this risk, but a different approach might
5	Near Certainty	~90%; Cannot mitigate this risk, No known processes or workarounds are available



#### Technical Performance Level Schedule Cost Minimal or impact Minimal or no impact Minimal or no impact (inconvenience or annovance) 2 Minor technical or Additional activities required, able to meet key Budget increase or unit production Consequence supportability shortfall (No dates cost increase (1% of Budget) impact to KPP, OPEVAL or Slip < 2\* month(s) < \$20K \*\* COIs) Moderate technical or Minor schedule / No impact to Key Milestones Budget increase or unit production supportability shortfall Slip < 3\* months cost increase (5% of Budget) Subsystem slip > 1 month <\$100K \*\* Major technical or supportability Program critical path affected; All schedule float Budget increase or unit production shortfall associated with key milestone exhausted cost increase (10% of Budget) Slip < 6\* months <\$200K \*\* Cannot meet KPP or Key Cannot meet key program milestones Exceeds APBA threshold (10% of technical or supportability Slip > 6\* months Budget) threshold >\$ 200K

### Production Trend

	Improving	Stable	Getting worse
Good	•	<b>(</b>	•
Issue/ Risk	0	$\Leftrightarrow$	0
Poor	0	<b>()</b>	•

Tailor for programs in month(s)

Assumes a \$2M project; Tailor for programs in whole dollars



### **Inventory Posture Color Key**



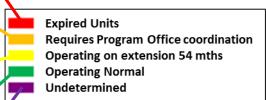
These units are beyond program office risk acceptance and either ground the aircraft or require higher level HRA acceptance to continue operations.

These units exceed established service life limits but are within platform limits; Program Office coordination is required to continue operations.

These units exceed established service life limits but performance is still within the unit's specification requirements.

Operating within established life limits.

There is no information in TRACE for this/these units.





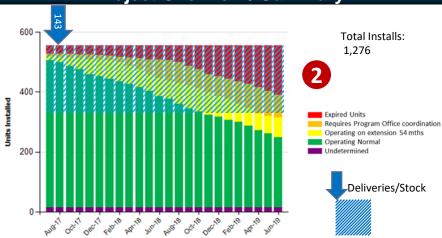
### **ZZ56 - INITIATOR, CARTRIDGE ACTUATED**

SHOW STRIKE WELD OF S

Shelf Life: 120 / Installed Life 48

As of 14 May 2018

### **Project Overview / Summary**



### Production:

 Acquisition of new hardware slipped to Sept 2018 pushing delivery scheduled on WO ZZ56-Y-4822. Multiple sources of composite material are being acquired for future builds to address previous obsolescence issues

#### Inventory/E-Stock:

· Worldwide inventory is 649 units; 493 at IH. Future procurements will have multiple lots

#### **Service Life Extensions (SLE):**

- Deploying squadrons identified and all assets are being managed with replacements or SLEs
- Current OA data supports
  - < 48 months units remain within specification</p>
  - > 48 months HRA is projected

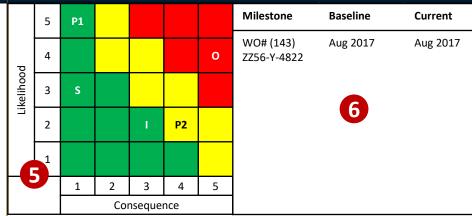
#### **Future Ordnance Assessment (OA):**

OA on schedule for FY20

### Help Needed

 Platform to request assistance from engineering program office with Class I ECP approve to facilitate Type III release

### **Current Status / Actions / Risks**



#### Production:

- (P1) If no contract is awarded shortages will occur in the fleet
  - Mitigate with SLEs on current installed assets
- (P2) Delays due to validation of data accuracy is impacting delivery acceptance and preventing shipment of assets to IH

#### (I)nventory/E-Stock:

- If deliveries are not received there is potential for grounding aircraft
  - Mitigate with SLEs on current installed assets

#### (S)LE:

- If test data is insufficient to support additional extensions HRA will be required
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#### Future (O)A:

- If units are not returned to IH, OA testing cannot be conducted
  - Update POC info for OA returns
  - Coordinate with fleet to return replaced units

**Process Owners:** 

LMS: A. Smith ISE: B. Smith

ACQ: C. Smith

OA: D. Smith

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